



Health & Safety

Providing Essential
Materials for Britain



Best Practice and Innovation :

..... the challenge of communication

Martin Isles

Director, Health and Safety, QPA

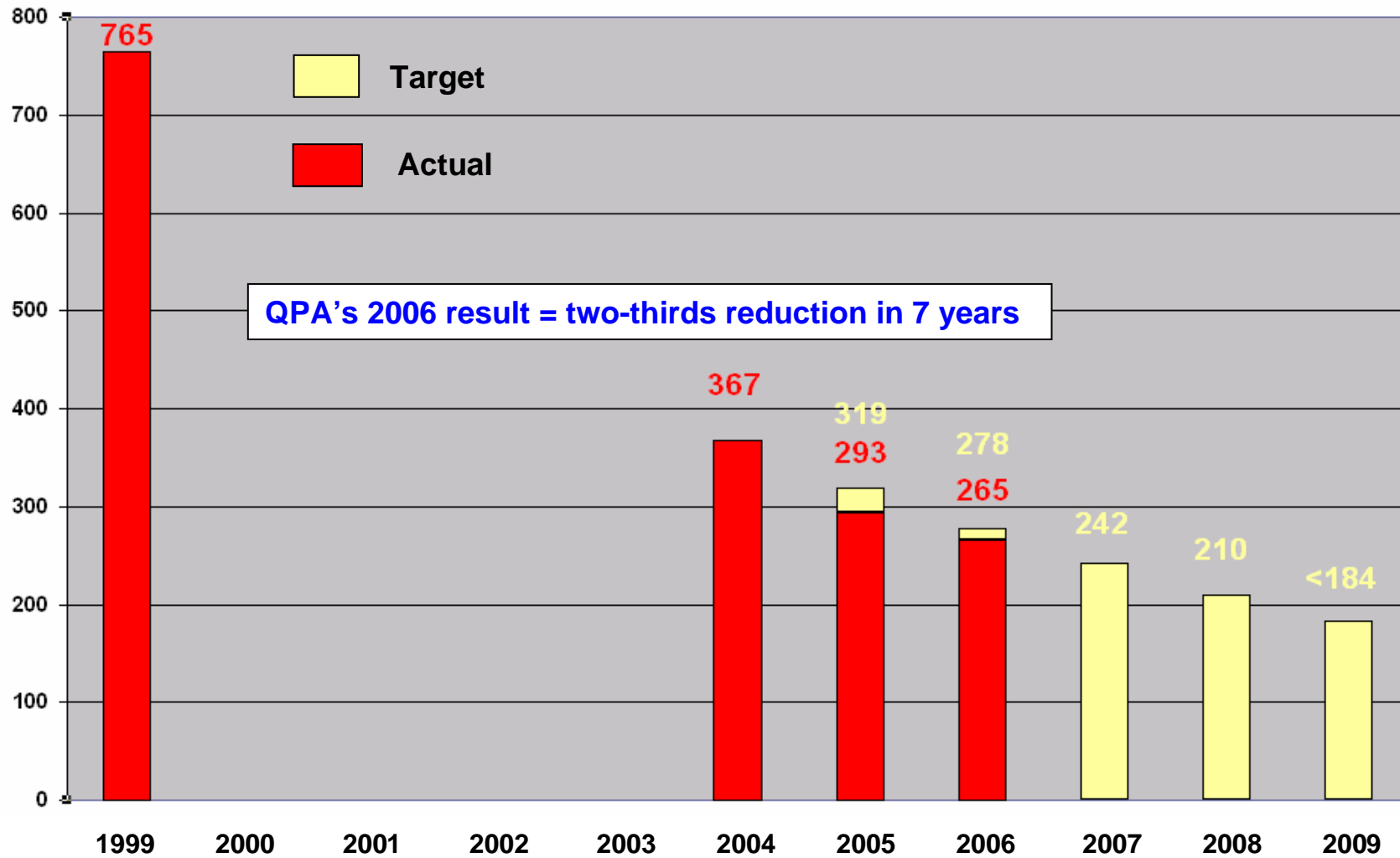
21 April 2007 - Munich



QPA Hard Target : A 10 year view

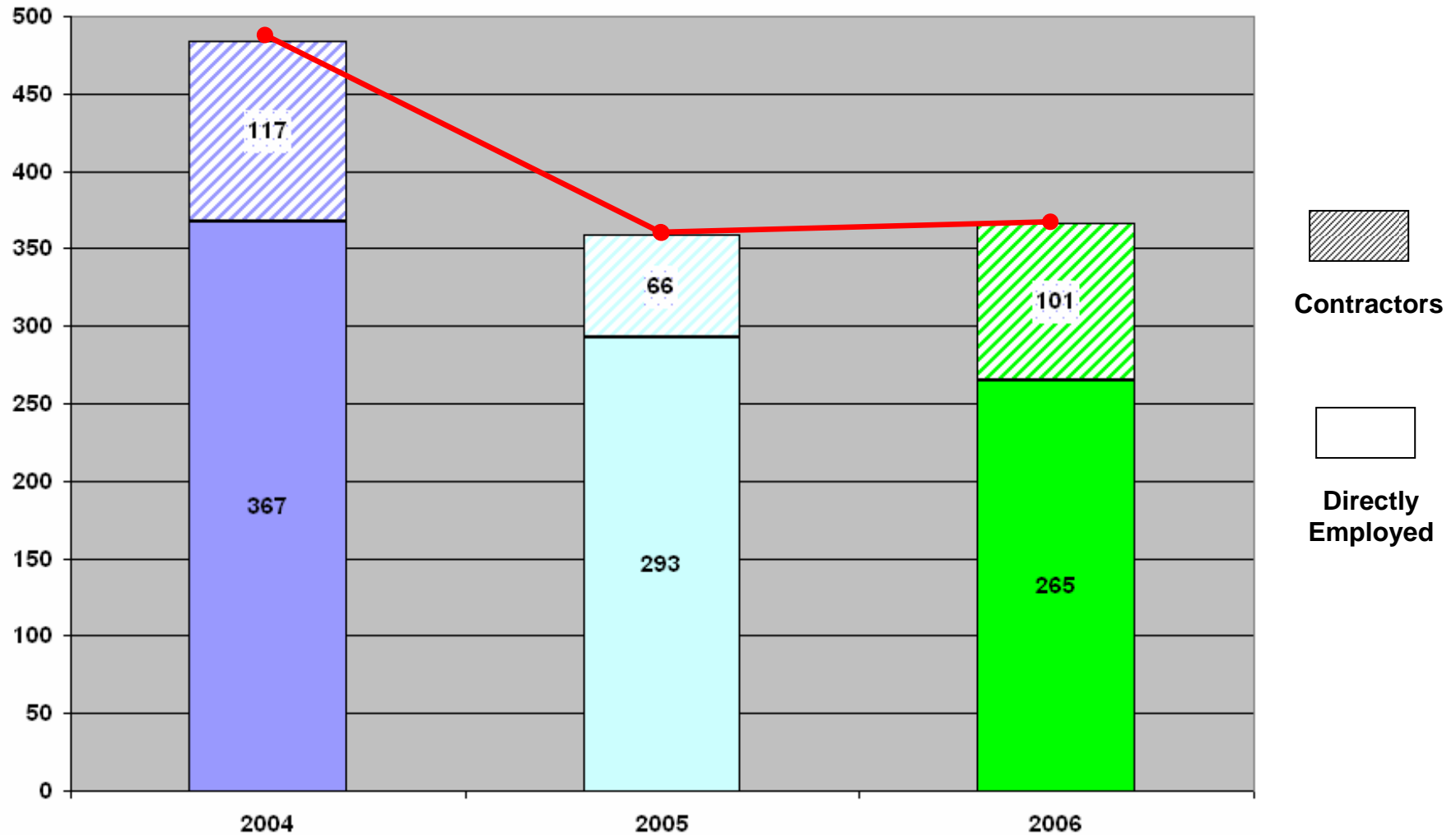
HSE Reportable Injuries (Direct Employees)

Overarching expectation: ZERO INCIDENTS





All Activities (total workforce) HSE reportable injuries





Key Factors



- Leadership
- Behavioural safety
- Competent workforce

. . . . all of which need
GOOD COMMUNICATIONS!





YOU

need to visit...

www.safequarry.com

What is it?

Web-based database of:

- Best practice guidance
- Incident alerts
- Hot topics
- Toolbox talks
- Email alerts.

www.safequarry.com



For whom?

You, your colleagues – *anyone!*

It's quick; it's FREE; it's open to all





HEALTH & SAFETY
 Across the quarrying and quarry products industry

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Welcome to safequarry.com

dedicated to sharing health and safety best practice across the UK quarrying industry

Through the use of automated incident alerts, best practice case studies and toolbox talks, we aim to provide a dynamic focus on everything to do with health and safety. The website covers such issues in quarries, ready-mix concrete, mortar and asphalt plants, contract surfacing sites and slag, lime, marine and recycling sites. It enables personnel at all levels in all types of organisations to learn from the experiences and innovation of others.



➤ Find out more about safequarry.com

Click the photo to run our video introduction



➤ Register for free to set up an information basket, and receive latest:

- incident alerts
- toolbox talks
- hot topics

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➤ Help in training your team

Review toolbox talks



➤ Sharing best practice

Solutions to common problems



This site has been produced by the Quarry Products Association, its members and partners and supported by the Mineral Industry Sustainable Technology (MIST) Program.

The Quarry Products Association hereby grant visitors to this website access to these pages conditional upon your agreement to indemnify us and not hold us liable for the result of any actions you may take based on the information contained herein. While every effort is made to ensure the accuracy of the content of this website, this cannot be guaranteed. [click here](#) for full terms.



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Across the quarrying and quarry products industry

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Welcome to safequarry.com



Best Practice

Incident Alerts

Hot topics

Toolbox talks



Best practice

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The Best Practice entries are a compilation of solutions that companies have applied to minimise and, where possible, eliminate health and safety risks arising from their daily operations. The ideas and innovative approaches are often very simple and could readily be applied to a range of common industry problems. The entries have been selected from the Quarry Products Association's annual Health and Safety Best Practice Awards.

To find out more about submitting an entry to the Quarry Products Association's Health and Safety Awards, [click here](#).

To return to all the Best Practice solutions on the database simply press the 'Search' button without selecting any criteria.

To search on a date range you must place a tick in the check box first otherwise any supplied date range will be ignored.

Publication Year

From: 2007 To: 2007

Search by activity

Production and Processing

Search by location

Quarry

Enter upto 6 keywords separating each with a space

Search by keywords (max six)

Entries with Video

Entries - Prize Winners

Enter all or part of a title.

Search by Title

Search

Date Range will be ignored

Publication Year From: 2007 To: 2007

Search by activity Production and Processing

Search by location Quarry

Enter upto 6 keywords separating each with a space.

Search by keywords (max six)

Entries with Video

Entries - Prize Winners

Enter all or part of a title.

Search by Title

Search

Clicking an underlined column heading sorts the results by that column and toggles the sort between ascending and descending order.

32 Best Practice Article(s) returned

<u>Title</u>	<u>Activity</u>	<u>Location</u>	<u>Year</u>	<u>Prize</u>	<u>Video</u>	
Lifting drill rig percussion hammers	Production and Processing	Quarry	2006	Y	Y	
Modified return roller bracket	Production and Processing	Quarry	2001	N	N	
New hopper to remove semi-dry concrete sticking	Production and Processing	Quarry	2006	N	N	
Plough removal of snow from conveyor belts	Production and Processing	Quarry	2005	N	N	
Preventing burner fuel fires	Production and Processing	Quarry	2001	N	N	
Reduced glare for crusher operator	Production and Processing	Quarry	2001	N	N	
Remote generator at readmix plant	Production and Processing	Quarry	2006	N	N	
Roller frames for crusher conveyor	Production and Processing	Quarry	2005	N	Y	
Sample point chute	Production and Processing	Quarry	2006	N	N	
Tail pulley guard	Production and Processing	Quarry	2005	N	N	
Thermally activated ice warning signs	Production and Processing	Quarry	2006	N	N	
Use of electronic detonators to control vibration from blasting - MIST funded project	Production and Processing	Quarry	2005	N	N	





BEST PRACTICE

LOCATION:	Quarry	ARTICLE YEAR:	2006
ACTIVITY:	Production and Processing	COMPANY:	Exchem Explosives
SUB ACTIVITY:	Face activity	COMPANY LOCATION:	Blasting Services, Derbyshire
BEST PRACTICE No:	BP272	COMPANY TEL:	01492 518358

TITLE


[run video](#)

Lifting drill rig percussion hammers

ARTICLE

A tool has been fabricated to combat the risks associated with lifting heavy percussion hammers for drill rigs. The hammer is left on the ground with the plant tracked up and the mast positioned above the hammer. The adaptors are attached to the rotation motor tube adaptor and hammer top, the chain is then connected to the rotation motor lift eye and passed through the dust collector pot and guide rings and finally attached to the top of the adaptor hammer adaptor lifting eye. The operator then returns to the cab so there is now no one in the lift area. The hammer can then be lifted remotely and safely.

ARTICLE IMAGES



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Across the quarrying and quarry products industry

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Incident Alerts

Incident alerts

Incident alerts are submitted by companies from across the industry. They explain how accidents or near hits have occurred and make recommendations as to how this can be avoided in the future. By sharing this knowledge companies will be able to identify similar potential hazards in their own operations and take appropriate action to minimise these risks. Users can register to receive e-mail alerts when new incident alerts have been added to the system.

[Click here](#) to register to receive e-mail alerts.

[Click here](#) to find out how you could submit an incident alert.

This form provides an advanced search facility to help you find the incident alert you are interested in. Please follow the instructions provided to get the most from this facility.

To return all the incident alerts on the database simply press the 'Search' button without selecting any criteria.

To search on a date range you must check the 'Search by date' box first.

Search by date:

From: 28 / 2 / 2007

To: 28 / 2 / 2007

Incident Number

Search by location category: Please Select

Search by activity category: Please Select

Enter upto 6 keywords separating each with a space.

Search by keywords (max. 6): inject

Search

Clicking an underlined column heading sorts the results by that column and toggles the sort between ascending and descending order.

1 Incident Alert(s) returned



<u>Incident No.</u>	<u>Title</u>	<u>Date</u>	<u>Location</u>	<u>Activity</u>	
00012	Employee injected with hydraulic oil	17/07/2006	Quarry	Maintenance & Housekeeping	

Employee injected with hydraulic oil

ACCIDENT / INCIDENT DETAILS

A quarry supervisor suffered a serious hand injury when a hydraulic hose burst and he was injected with hydraulic mineral oil.

The supervisor was undertaking maintenance activities on site and was in the process of raising the hood of a mobile primary crusher to gain access to the isolated rotor chamber, when a hydraulic hose connected to the hood's lifting ram ruptured.

The supervisor's hand was directly in front of the ruptured hose and a high-pressure 'needle-like' jet of hydraulic oil projected from a small hole in the hose wall, penetrated through the supervisor's leather 'rigger' glove into the palm of his hand, injecting him with hydraulic mineral oil.

The supervisor required emergency surgery in hospital to treat his injured hand.

Cause of failure

On inspection the ruptured hydraulic hose was found to have surface abrasion damage. The damage was caused by plant vibration and the hose chafing against a steel floor-plate.

ACCIDENT / INCIDENT IMAGES



RECOMMENDATIONS / ACTIONS TAKEN

Action:

Are all hydraulic hoses suitably positioned, supported and given sufficient physical protection to prevent chafing and abrasion damage?

Do you have a formal inspection regime to ensure all hydraulic hoses are maintained in a safe and serviceable condition?

Ensure all workers who may come into contact with pressurised hydraulic systems receive the toolbox talk

RECOMMENDATION / ACTIONS IMAGES



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*Toolbox
talks*

Toolbox Talk

High-Pressure Fluid Injection Injuries

This toolbox talk discusses the potential harm that can result from 'pinhole' leaks in high-pressure hydraulic systems.

Background

In January a Supervisor suffered a serious injury when a hydraulic hose burst and injected hydraulic oil into his hand. The Supervisor needed emergency surgery in hospital to treat the injury.

This is not the first incident of its kind. A few years ago a quarry operative suffered a fluid injection injury from a 'pinhole' break in a hydraulic hose. On that occasion the operative did not realise he had been injected and did not seek immediate medical attention. It was several hours later, when swelling and pain appeared, that medical attention was sought. By that time he also needed to undergo emergency surgery in Hospital.

It is likely that the circumstances, which led to both these injuries, have occurred many times on sites. It is only by good fortune that they did not result in fluid injection injuries to persons working close by.

Introduction

High-pressure equipment such as hydraulic lines, high-pressure grease guns and high-pressure fuel injection systems, has the potential to cause serious injury or even death, if not properly used and properly maintained.

Fluid in this type of equipment is under pressure ranging from 500psi to 12,000psi (4MN/m² to 83MN/m²).

The velocity of fluid forced through a pinhole break in a hydraulic hose can be in excess of 250 metres per second (600ft/s). This is close to the muzzle velocity of a rifle, and is sufficient to drive fluids through protective clothing, including protective gloves.

Penetration of the skin can occur at pressures as low as 100psi (700kN/m²).

Skin penetration can occur up to 100mm (4") away from the fluid source.

Why are high-pressure injection injuries so serious?

High-pressure injection injuries usually require emergency surgical treatment.

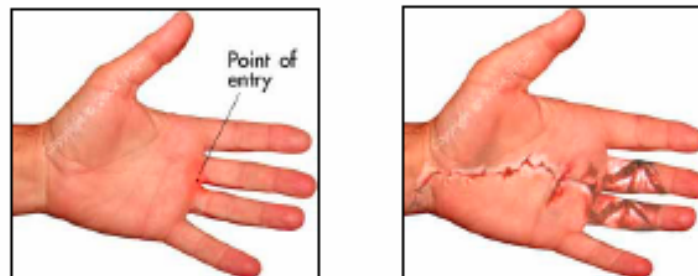
When fluid enters the body it begins to kill tissue. Gangrene can set in if the injury is not treated promptly. There is also a risk of blood poisoning and bacterial infection. Surgery is usually required to remove the dead tissue and clean out the injected fluid from the wound.

Failure to act quickly may result in the need to amputate fingers and limbs.

Risk of amputation significantly increases if the wound is not treated within 10 hours.

Unfortunately, fluid injection is often painless and the point of entry through the skin is usually very small and has a harmless appearance (see photographs below).

Pain and swelling may not appear for several hours after injection (sometimes it can take a couple of days before pain and swelling are experienced)



Photographs showing the innocuous appearance of a fluid injection wound and the extent of the surgery needed to treat it. (Use of photographs by kind permission of Fluid Power Safety Institute, Salt Lake City, USA.)

The severity of the injury depends upon several factors:

- Type of fluid injected into the body
- Amount of fluid injected
- Pressure of fluid injected
- Presence of toxins or bacteria within the fluid
- Degree of spread of injected fluid within the body
- Time between injection and surgical treatment. (This is the most important factor – the sooner the surgical treatment the less long-term disability will result)

What to do if someone is injected with high-pressure fluid (or you suspect they have been injected)

Get the injured person to the nearest Hospital Accident & Emergency (A&E) Unit **immediately**.

Tell the Hospital staff that the injury is a fluid injection injury, or you suspect it to be so. The nature of the injury may not be apparent to medical staff from its appearance and it could be misdiagnosed.

Take the material safety data sheet for the fluid with you. It contains important information to help Hospital staff treat the injury properly. Make sure you know where to find the OSHH data sheets on your site.



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Hot topics

- Guarding
- Marine Munitions
- “Silica” Social Dialogue Agreement
- Occupational Health
- Drugs & Alcohol
- Ammonium Nitrate
- Conferences
- Entry Forms



**HILLHEAD 2007
COMPETITION
ENTRY FORM**

"Designing for Safety" is the theme for the IQ/QPA stand at the show which will display the best examples of good health & safety design by participating exhibitors.

As an **Exhibitor at Hillhead 2007**, you are invited to submit entries for this display on any aspect of plant and equipment supplied to the extractive and processing industries which includes new, updated or innovative features **designed to make a contribution to a safer and/or healthier working environment**

Health & Safety
Best Practice Awards



in association with the:

Institute of Quarrying + Construction Equipment Association

MY COMPANY'S CONTRIBUTION TO SAFETY &/OR HEALTH, RELATES TO:	Tick ONE box only
Protection from Noise; Vibration; Dust;	
Slips, trips, falls; Working at height	
Access and egress; or Guarding	
Improved ergonomics; Easing maintenance	
Reduced manual handling; remote control	
All-round Vision; Hazard warning systems	
OTHER INITIATIVES	

Titled Your Entry

Hillhead 2007 STAND NUMBER:

Company Name:
Address:

Post Code:

Contact Name

Office Tel. No.:

Mobile Tel. No.:

Date of Entry:

PERSON MAKING ENTRY

Name
(BLOCK CASES)

Job Title:

Signature:

Email:

In making this entry, I confirm that the content is an accurate reflection of the product/service featured...
I agree that this Entry may receive publicity.

Best entries will generate :-

- Certificates of Merit
- Feature in Hillhead 2007 Catalogue
- Feature on posters on IQ/QPA Stand
- Upload onto www.Safequarry.com

INSTRUCTIONS for Hillhead Exhibitors

Entrants are asked to complete page 2 of this form and to email this file plus two good quality electronic photo image files (preferably jpeg/jpg format) as additional separate attachments.

Email to: barker@qpa.org

Entry Deadline: Wednesday 28 March 2007

ENTRY REFERENCE NUMBER
(For QPA Office Use Only)

H

Complete sections below. Email with separate image (photo) files – attach these to your email and send to: Siân.Barker@qpa.org before 28/3/2007



Health & Safety
Best Practice Awards



BRIEF DESCRIPTION

Continue description on additional sheet (if you need more space)

SAFETY AND/OR HEALTH BENEFITS

in association with:



The Institute of Quarrying



The Construction Equipment Association

Note
Have you checked for similar previously published entries on www.Safequarry.com? (Search "Best Practice") If yours is similar, it will help the Judges if you highlight the differences between the 2007 Entry

PHOTOS WITH CAPTIONS

Place photos here, but **ALSO** attach separate good quality electronic photo image files (jpeg/jpg preferred)

What Happens Next?

On receipt of your entry, you will be emailed a QPA Reference Number which you NEED TO QUOTE in any correspondence. All entries will be acknowledged and considered by the "Hillhead 2007" Judging Panel. The Judges' decisions will be final.

Require further information?

contact QPA's Siân Barker
barker@qpa.org tel: 01329 314854

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2007 QPA Awards





'Sharing Good Practice' guide



TRANSPORT - ON HIGHWAY | www.safequarry.com

- Road rollers - collision avoidance system**
Tarmac Group | Enghelsh, Wetherhampton | near J14/15
The system was developed to prevent collisions between road rollers on the highway. It features a laser-based sensor system that detects other vehicles in the vicinity and provides a visual and audible warning to the driver. The system is designed to be used in conjunction with other safety measures, such as maintaining safe distances and using mirrors.
- Improvements to road haulage safety**
Tarmac NorthWest | Bore, Garsdale, Skipton | public road
The system was developed to improve the safety of road haulage operations. It features a range of safety measures, including improved lighting, mirrors, and safety systems. The system is designed to be used in conjunction with other safety measures, such as maintaining safe distances and using mirrors.
- Truck mixer drum stabilisers**
Tarmac NorthWest | near J14/15
The system was developed to stabilise the drum of a truck mixer. It features a range of stabilisers that help to prevent the drum from tipping over. The system is designed to be used in conjunction with other safety measures, such as maintaining safe distances and using mirrors.

TRANSPORT - ON HIGHWAY | www.safequarry.com

- Access platform for drum mixers**
EMER UK Materials | near J14/15
The system was developed to provide a safe and easy way to access the drum of a truck mixer. It features a range of access platforms that can be used in conjunction with other safety measures, such as maintaining safe distances and using mirrors.
- Safer volumetric concrete delivery**
EMER UK Materials | Skipton | near J14/15
The system was developed to improve the safety of volumetric concrete delivery. It features a range of safety measures, including improved lighting, mirrors, and safety systems. The system is designed to be used in conjunction with other safety measures, such as maintaining safe distances and using mirrors.
- Truck mixer entrance**
Tarmac NorthWest | Skipton
The system was developed to improve the safety of truck mixer entrances. It features a range of safety measures, including improved lighting, mirrors, and safety systems. The system is designed to be used in conjunction with other safety measures, such as maintaining safe distances and using mirrors.

MANUAL HANDLING & STORAGE | www.safequarry.com

- Barrel transport device**
EMER UK Materials | near J14/15
The system was developed to improve the safety of barrel transport. It features a range of transport devices that can be used in conjunction with other safety measures, such as maintaining safe distances and using mirrors.
- Electric hoists for internal handling of screen mats**
Lafarge Aggregates | Westwood Quarry, Lancashire | near J14/15
The system was developed to improve the safety of internal handling of screen mats. It features a range of electric hoists that can be used in conjunction with other safety measures, such as maintaining safe distances and using mirrors.
- Improvements to the sampling arm**
Lafarge Aggregates | Westwood Quarry, Lancashire | near J14/15
The system was developed to improve the safety of sampling arms. It features a range of improvements that can be used in conjunction with other safety measures, such as maintaining safe distances and using mirrors.

MANUAL HANDLING & STORAGE | www.safequarry.com

- Manual handling improvements programme**
EMER UK | near J14/15
The system was developed to improve the safety of manual handling. It features a range of improvements that can be used in conjunction with other safety measures, such as maintaining safe distances and using mirrors.
- Portable goal posts**
Borden Aggregates | Corbridge Quarry, Northampton | near J14/15
The system was developed to improve the safety of portable goal posts. It features a range of goal posts that can be used in conjunction with other safety measures, such as maintaining safe distances and using mirrors.
- Manual handling of mixer lids**
EMER UK | near J14/15
The system was developed to improve the safety of manual handling of mixer lids. It features a range of improvements that can be used in conjunction with other safety measures, such as maintaining safe distances and using mirrors.
- Dust pan and mini-digger**
Borden Aggregates | near J14/15
The system was developed to improve the safety of dust pans and mini-diggers. It features a range of improvements that can be used in conjunction with other safety measures, such as maintaining safe distances and using mirrors.

Sharing good practice
MIST





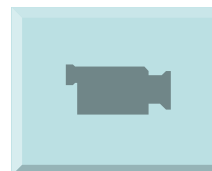
'Sharing Good Practice' guide



The image displays several pages from a 'Sharing Good Practice' guide, along with a central DVD disc. The pages are organized into columns and sections, each featuring a title, a brief description, and a small photograph illustrating the practice.

- TRANSPORT - ON HIGHWAY** (www.safequarry.com)
 - Road rollers - collision avoidance system** (Tanner Group, Easingwold, Wetherby, Wetherby, Wetherby)
 - Features set up to find a vehicle within an operational zone and starting in the green.
 - When a vehicle enters the zone, the system offers a warning to the driver.
 - When a vehicle enters the zone, the system offers a warning to the driver.
 - When a vehicle enters the zone, the system offers a warning to the driver.
 - Improvements to road haulage safety** (Tanner, Northwell, Wetherby, Wetherby, Wetherby)
 - Features set up to find a vehicle within an operational zone and starting in the green.
 - When a vehicle enters the zone, the system offers a warning to the driver.
 - When a vehicle enters the zone, the system offers a warning to the driver.
 - Truck mixer drum stabilisers** (Tanner, Northwell, Wetherby, Wetherby, Wetherby)
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- TRANSPORT - ON HIGHWAY** (www.safequarry.com)
 - Access platform for drum mixers** (EMER, Easingwold, Wetherby, Wetherby, Wetherby)
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 - Truck mixer entrance** (EMER, Easingwold, Wetherby, Wetherby, Wetherby)
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- MANUAL HANDLING & STORAGE** (www.safequarry.com)
 - Barrel transport device** (EMER, Easingwold, Wetherby, Wetherby, Wetherby)
 - Features set up to find a vehicle within an operational zone and starting in the green.
 - When a vehicle enters the zone, the system offers a warning to the driver.
 - When a vehicle enters the zone, the system offers a warning to the driver.
 - Electric hoists for internal handling of screen mats** (EMER, Easingwold, Wetherby, Wetherby, Wetherby)
 - Features set up to find a vehicle within an operational zone and starting in the green.
 - When a vehicle enters the zone, the system offers a warning to the driver.
 - When a vehicle enters the zone, the system offers a warning to the driver.
 - Improvements to the sampling arm** (EMER, Easingwold, Wetherby, Wetherby, Wetherby)
 - Features set up to find a vehicle within an operational zone and starting in the green.
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 - When a vehicle enters the zone, the system offers a warning to the driver.
- MANUAL HANDLING & STORAGE** (www.safequarry.com)
 - Manual handling improvements programme** (EMER, Easingwold, Wetherby, Wetherby, Wetherby)
 - Features set up to find a vehicle within an operational zone and starting in the green.
 - When a vehicle enters the zone, the system offers a warning to the driver.
 - When a vehicle enters the zone, the system offers a warning to the driver.
 - Portable goal posts** (EMER, Easingwold, Wetherby, Wetherby, Wetherby)
 - Features set up to find a vehicle within an operational zone and starting in the green.
 - When a vehicle enters the zone, the system offers a warning to the driver.
 - When a vehicle enters the zone, the system offers a warning to the driver.
 - Manual handling of mixer lids** (EMER, Easingwold, Wetherby, Wetherby, Wetherby)
 - Features set up to find a vehicle within an operational zone and starting in the green.
 - When a vehicle enters the zone, the system offers a warning to the driver.
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 - Dust pan and mini-digger** (EMER, Easingwold, Wetherby, Wetherby, Wetherby)
 - Features set up to find a vehicle within an operational zone and starting in the green.
 - When a vehicle enters the zone, the system offers a warning to the driver.
 - When a vehicle enters the zone, the system offers a warning to the driver.

Sharing good practice
 DVD
 MIST





Making the most of 'Safequarry'



*need to **REGISTER** in order to receive email alerts of new . . .*

- *Incident Alerts*
- *Toolbox talks*
- *Hot topics*



Register

You can register to receive email alerts when a new incident alert, toolbox talk or hot topic is added to the website. You will also be able to set up an information basket, where you can store information from this site. Registration is free, and it is easy to unsubscribe.

First Name	<input type="text"/>
Surname	<input type="text"/>
Job Title	<input type="text"/>
Company Name	<input type="text"/>
Email Address	<input type="text"/>
Password	<input type="password"/>
Confirm Password	<input type="password"/>

2 minutes – maximum!

Sign up to receive Email Alerts

- | | | |
|-----------------|--------------------------------------|--------------------------|
| Incident Alerts | <input checked="" type="radio"/> Yes | <input type="radio"/> No |
| Toolbox | <input checked="" type="radio"/> Yes | <input type="radio"/> No |
| Hot Topics | <input checked="" type="radio"/> Yes | <input type="radio"/> No |



You will derive benefit . . .

so please put something back!



need to upload YOUR Company's latest . . .

- *Incident Alerts*
- *Toolbox talks*

Incident Alerts - Create New Incident

Security Level: Sub Director

- Menu
- Main Web Site
- Home
- User Options
- Modify User Profile
- Incident Report Options
- Authorise Incident Reports
- Create New Incident Report
- Edit / Update Report
- View Posted Report

Incident Alert Number: **00121**

Incident Priority: **Normal**

Incident Title:

Incident Location: **Aggregate Dredger**

Activity Being Performed: **Competence Assurance**

Sub Activity Being Performed: **N/A**

Accident Details:

Caption for Image 1

Caption for Image 2

Accident Actions/Recommendations:

Caption for Image 1

Caption for Image 2

A PDF document will be emailed to you when you press the Save button. If your Incident Alert contains more text than will fit on one page, you can choose to produce a two page version by selecting the relevant option below.

1 Page PDF

2 Page PDF



User Information

First Name: **Martin**

Surname: **Isles**

Job Title: **Director**

Company: **Quarry Products Associ**

Email Address: **isles@qpa.org**

Telephone Number: **02079638000**

Incident Alert Comments

Document Status: **Draft**

5 minutes - perhaps 10 for your first one!



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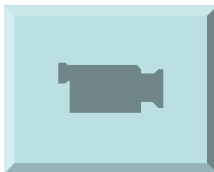


Best Practice

Incident Alerts

Hot topics

Toolbox talks





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Resource for the
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Quarry Products Industry*

It's FREE; it's LIVE - Use it to make us an even SAFER industry!



www.Safequarry.com



Thank you for listening!

*For more details please contact :
Martin Isles, QPA*

Tel: +4420 7963 8000

e-mail: isles@qpa.org

