

3 CONTROL MEASURES

Vehicle movements on site are controlled and adequately supervised

Ensure that seat belts are worn – Seat belts save lives in vehicle roll over's **and ensure heavy loose items in cab are secured**

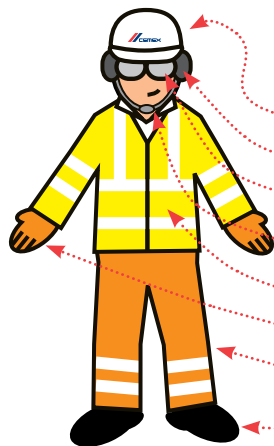
Drivers stay in cabs unless required to assess tipping area, open / close rear doors etc

If drivers exit cabs – they are wearing PPE

Tipping vehicles have room to safely manoeuvre and tip with cab in alignment

Weather conditions – high winds can compromise safety of tipping trailers

If daylight is reduced – is the working area adequately lit



- Safety helmet
- Ear protection
- Eye protection
- Helmet chin strap
- Hi-viz jacket
- Protective gloves
- Hi-viz trousers
- Safety boots (no Riggers)

COMMUNICATION

When drivers arrive on site, you are aware of:

- ★ Site rules and emergency procedures
- ★ Traffic routes
- ★ Tipping areas
- ★ Any other specific hazards

Drivers must report unsafe situations

We are here to help – If you require further assistance on delivery vehicles and risk of roll over's – please contact CEMEX Logistics team for support

If in doubt,
DON'T TIP
If unsure, ask



Your local contact is:



Tipper Vehicle Roll Over's

DRIVERS GUIDE TO PREVENTION

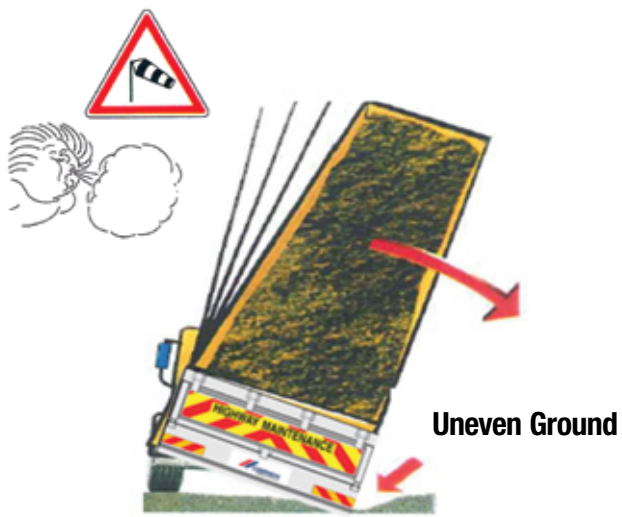
2 to 3 tipper roll over's every year – 16 in last 6 years – high potential for harm – one fatality, one lost time injury and several minor



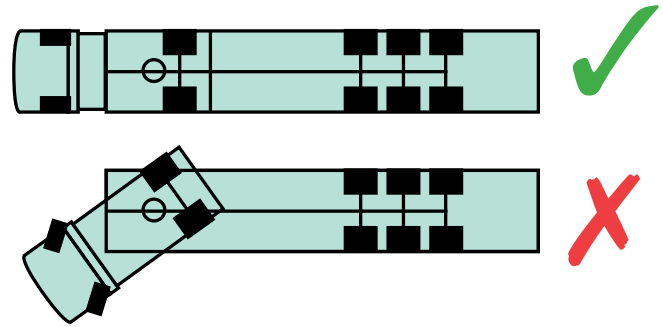
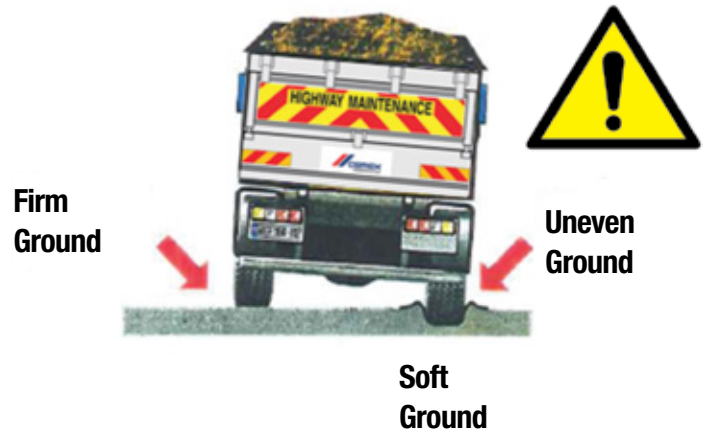
Look after yourself and each other

1 MAIN CAUSES

- Tipping on an incline or uneven ground
- Tipping on soft ground that causes the trailer to sink and lean
- Load sticking in body or sitting unevenly on one side of the body
- Moving forward causing instability whilst load raised at height
- Not tipping with the tractor and trailer in line
- Raising body too quickly with excessive product left inside
- Load freezing / sticking to body floor
- Strong cross winds



Most incidents are a combination of these

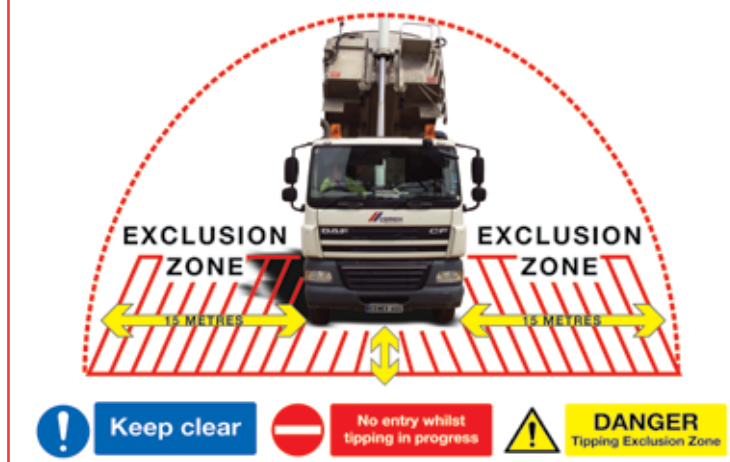


2 TIPPING AREAS - REQUIREMENTS

- Suitable tipping areas in place, which are demarcated, on firm level ground with no excessive cross fall and no overhead obstructions
- A vehicle rollover can occur above a 4 degree incline
- Exclusion zones established in tipping area to ensure that vehicles do not tip in close proximity to people or other vehicles (15 metre rule)
- Vehicle movements are controlled by banksman



Excessive Cross Fall is Major Cause



Look after yourself and each other