

## BEST PRACTICE

LOCATION:	Asphalt/Coating plant	ARTICLE YEAR	2014
ACTIVITY:	Maintenance & Housekeeping	COMPANY:	Aggregate Industries
SUB ACTIVITY:	N/A	COMPANY LOCATION:	Darwen Express Asphalt
BEST PRACTICE No:	BP904	COMPANY TEL:	07802 260584
COUNTRY OF ORIGIN:	United Kingdom		

### TITLE

**Installing “Fire Fan” on sealed asphalt plant house**

### ARTICLE

#### DESCRIPTION

The Darwen Asphalt Plant is located within a sealed building. This results in a build up of both heat and fine respirable dust with a high concentration of silica creating a hazardous environment. Operators undertaking repair and maintenance work were required to use respiratory protection suits which were uncomfortable to wear at air temperatures of +40 C. Furthermore, the fire brigade had identified potential casualty recovery difficulties in the event of a fire due to smoke build up.

Having identified these issues, the site staff was involved in the process of developing a solution. It was decided to install a blower fan onto the side of the building that would purge contaminated air and to a system that would produce a fine mist of water that would encapsulate particulate matter, help control the spread of a fire. The system is activated prior to maintenance staff entering the building or by the fire alarm.

#### BENEFITS

- Total respirable dust reduced from 3.86 to 1.09 mg/m<sup>3</sup> 8 hour TWA
- Respirable crystalline silica reduced from 0.27 to 0.12 mg/m<sup>3</sup> 8 hour TWA.
- Air temperatures maintained below 24 C while the fan is operating.
- Temperature reduction achieved within 7 minutes
- Visually, all fumes are evacuated within 2 minutes.
- Respiratory protection is no longer required
- Safer environment for operators
- Improved dust control and housekeeping standards
- Better control of risks in event of fire
- Improved morale and sense of pride in what has been achieved.

### ARTICLE IMAGES

