

Contact with Moving Machinery and Isolation MPA Resources to Support Your Initiatives

Contact with moving machinery and isolation (including stored energy) has been identified by MPA's Health & Safety Committee as one of 'The Fatal 6' high consequence hazards that have been the main cause of fatalities over the last decade. To learn more visit <https://www.safequarry.com/home/fatal-6.aspx>.

22% of fatalities in the industry are as a result of contact with moving machinery often associated with reactive maintenance and a failure to correctly isolate all sources of energy.

'The Fatal 6'

- | | | | | | |
|---|--|----------------|---|------------------------------------|------------------------|
| 1 | 2 | 3 | 4 | 5 | 6 |
| Contact with moving machinery and isolation | Workplace transport and pedestrian interface | Work at height | Workplace Respirable Crystalline Silica | Struck by moving or falling object | Road Traffic Accidents |

Preventing potential harm

Members are reminded of the importance of addressing this high consequence hazard within their own businesses. A range of tools developed by MPA and a dedicated working party of industry experts, and originally launched last year, are available from MPA to support member company initiatives as follows:

Guide to Avoiding Contact with Moving Machinery and Isolation

171 page, A5 handbook, designed to assist supervisors and managers on site and support other industry technical guidance. Follows the Plan, Do, Check, Act (PDCA) cycle. The narrative and practical examples have been taken from materials that were received from MPA members, both large and small, after a request to share best practice on this subject.

Download [here](#).

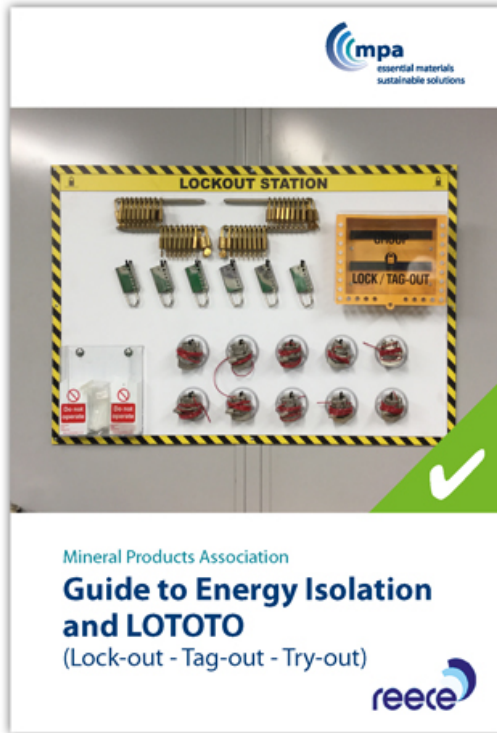
Hard copies are available at cost plus p&p, at £5.50 + VAT each for MPA members. Contact [Rhian Geary](#).

Pocket Guide to Energy Isolation and LOTOTO

A6, designed for operatives and site personnel, it focuses on the Lock-Out, Tag Out and Try-Out (LOTOTO) 9 step plan. To date, over 40,000 copies have been distributed across the industry.

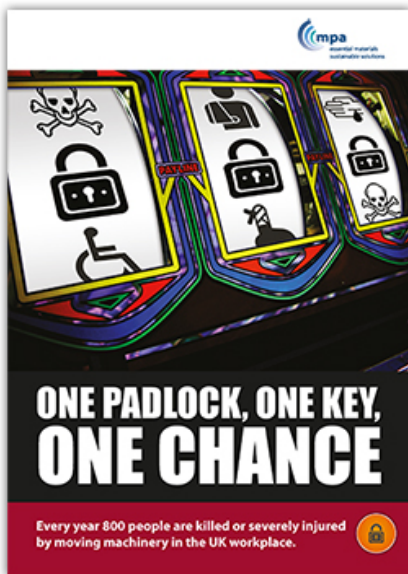
Download [here](#).

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Posters

Designed for use on site notice boards and in canteens.



Download here:

- [One Padlock, One Key, One Chance \(Fruit Machine\) Poster](#)
- [One Padlock, One Key, One Chance \(Gun\) Poster](#)
- [Don't Chance It, Follow LOTOTO! Poster](#)

Hard copies are available FOC by contacting [Rhian Geary](#).

Stickers

Available FOC by contacting [Rhian Geary](#).

DON'T CHANCE IT, FOLLOW
LOTOTO!



Artwork

Artwork of the LOTOTO 9 step plan and PDCA cycle is available for members to print on their own resources.



Auditing Tool

QNJAC has developed this auditing tool

https://www.mineralproducts.org/documents/QNJAC_Isolation_management_tool_and_isolation_audit.pdf

Safequarry.com

All these resources, together with toolbox talks, videos, hot topics and incident alerts shared by the membership for the benefit of our industry, are available by linking to www.Safequarry.com. <https://www.safequarry.com/Fatal-6/Fatal-6-Step-1.aspx>

Even those companies who may think they have already rolled out this issue might consider re-auditing or repeating the campaign focus. Experience shows that either people begin to forget or changes aren't fully embedded.

Why not?:

- Carry out a company/site audit, identifying gaps, put together planned improvements and execute.
- Use the Handbook for managers to help design training and discussions sessions with staff.
- Run a poster campaign, combined with social media to educate staff.
- Have a focussed campaign week and use MPA artwork to print the 9 step plan on mugs and other giveaways.

By embracing the MPA principles of 'Safer by Sharing' and maximising the distribution and use of these materials, we are all helping to reduce the risk of another 'Fatal 6' incident occurring. This approach forms part of a wider industry campaign supported by the Strategic Forum for Health & Safety.

Coming Soon

MPA's next focus will be on the second 'The Fatal 6' high consequence hazard, 'Workplace Transport and Pedestrian Interface'. Resources, including a handbook, pocket guide, posters and video will be available shortly.

For more information contact [Tony Entwistle](#), MPA's Health and Safety Manager.

Register on the MPA members' site at <https://members.mineralproducts.org> by filling out the on-screen form. You will then be sent a validation email for access to a wealth of information on the mineral products industry.

Please email rhian.geary@mineralproducts.org if you wish to unsubscribe from our Members' Direct mailing list.

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